



SANDING INFORMATION

Mountainside Wood Products understands the importance in the relationship between sanding and staining. Therefore, we have done extensive testing using different grit configurations in our sanding procedure along with staining test pieces as they come off the sanding line. As a result, the procedure we currently use gives us the best sanding finish. We currently finish out of the wide belt sander (unpolished) at 180 grit open coat paper, platen only. After wide belt sanding, we carefully inspect each piece for any flaws. If polish sanding is not specified, we then send it through our state of the art orbital sander, eliminating **most** of the wide belt cross grain scratches. Cross lighting is also used for inspection, to maintain consistent sanding throughout. In this case, you may notice subtle wide belt scratches, particularly on any rails or other cross grain pieces. This is **NOT** considered a defect in sanding.

As an added service to our customers, we also offer polish sanding for \$5.55 per piece (larger pieces over 44" wide and 80" long may incur higher charges). This is an economical way to minimize polish sanding for the cus-



tomer. We polish sand all products with 150 grit paper and inspect each piece under cross lighting to insure all wide belt scratches are removed. Depending on your preferences as to the appearance of the finished product, we recommend that you lightly sand your products prior to staining to ensure consistency with the way the rest of the cabinet is sanded.

Mountainside Wood Products does **NOT** consider any of our products to be stain ready, polish sanded or not, and does not warrant any staining related issues due to sanding. It is the customers' responsibility to insure that each piece be sanded to their specifications. Even if polish sanding has been requested, we still recommend lightly buffing each piece prior to finishing. This results in a consistent sanding pattern across the finished product.

We also recommend keeping stain samples updated on a regular basis, as even finished samples will age with time, creating a darker look to the sample. As a result, newly machined and sanded products may appear lighter in color even when the same stain was used as on the sample.

While we do not warrant any staining related issues as a result of our sanding, we strive to give you the best sanding finish possible. Therefore, any feedback is always appreciated.

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